V4 SERIES



V4-C Robot Welding Gun



CHARACTERISTICS:

• Lightweight:

Weight about 80Kg by 800mm stick out.
Optimized for robot payload 100Kg.
Low inertia.

• Standardization:

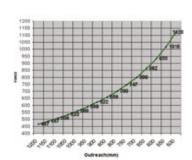
Standardized Gun Body, Bracket, Transformer and Actuator as main parts of Welding Gun.

• Modularity:

Library of more than 20 different standard bracket. Transformer with 2 or 4 diodes. Copper round arms, Aluminum arms, or mixed arms. Actuator for common robots.

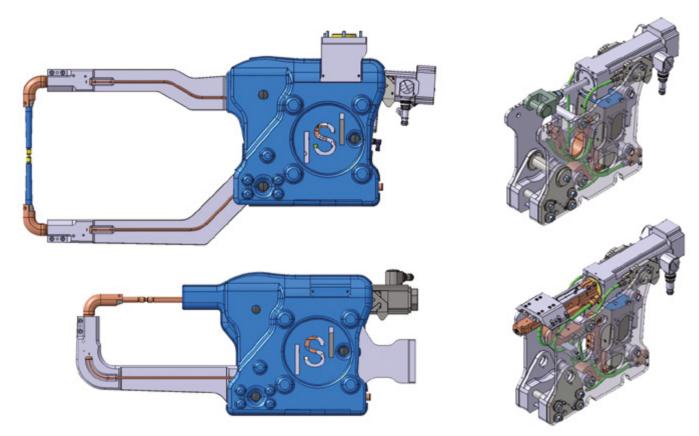
• Reliability:

Simple maintenance.
Very easy and short change time of components with a reduced number of tools.
Strategy "no spare guns".

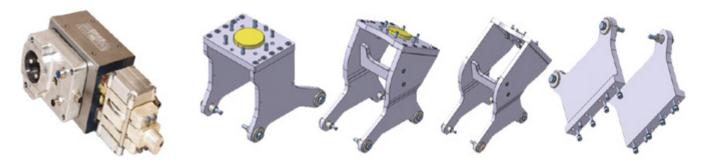




V4 SERIES



Only one Gun Body for both C and X Guns



MF Transformer

Brackets for various applications

MFTRANSFORMER FOR X GUN (example):

Standard:	ISO 5826-22829
Insulation Class:	F
Weight:	14.3 kg
Rated Supply Voltage U _{1N} :	500 V
Frequency F:	1000 Hz
Rated Output No-Load U _{2d} :	6.3 V

Turns Ratio:	72:1
Input Power 20% Duty Fact. S _{20%} :	96 kVA
Perman. Power S _P :	43 kVA
Secondary Perman. Current I _{2P} :	6.2 kA
Cooling Water:	6 l/min.
Differential Pressure:	0.1 Mpa